

## 970193

# Converter NC White Topcoat 0193 MT

#### Nitrocellulose Matt White converter topcoat

FEATURES				
Properties	Quick drying	Silky touch		
Recommended use	General porpouses	Furniture and interior fittings		
Application method	Spray gun	Airmix		
Recommended Hardeners				
Diluyentes Recs.	520201	510108 Fast	500024; 520204 Retardant	
AVAILABLE GLOSSES	1			
970191	8-12 ( 60)			
970193	19-24 ( 60)			
TYPICAL DATA (25 °C)				
Supply Viscosity, DIN 4 (s)	35-55			
Density (g/cm³)	1,06-1,09			
Solid content ( %)	36-40			
VOC content (%weight):	66,5			
GENERAL FEATURES				
Drying 120 g/m² at 25°C		Mixing Procedure by volume		
Dust-free drying of 120 g/m² (min)	10-15	970193/ color	100%	
Touch-free drying of 120 g/m² (min	40 - 50	510108	10 - 15%	
Recoating	12-16 h after sanding	Overcoating	2-4 h	
Stackable	8 - 12 h	Interval betwen coats (no sanding	20 - 60 min	
Recommended Weight (g/m²)	90 - 160	Number of coats	1	

#### SUBSTRATE PREPARATION

Make sure that the surface is clean of dust or any other contaminant (grease, silicone, etc.). It is recomended applying on a white sealer (NC or PU) or applying two coats same product in order to have good covering and right shade. Sealer must be sanded with 320-500 sand paper shortly before the topcoat application in order to get a perfect adherence

#### **APLICATION ADVICES**

Pastas can be added to the converter using tinting machine or adding them manually. Assure that pastas are perfectly stirred in the converter to get homogenous color. Pastas must be according to Valresa collection, another pastas collection could not work. Using Valresa tinting machine, the converter is filled according specific volume [1, 5, 20 L] to use directly in the tinting machine. Once pastes have been added, the product acts like a typical pigmented NC tocoat, uniform matt, good extensibility nice touch. Final gloss on wood can vary depending on color chart.

Aplication		Nozzles	Aire Pressure (Bar)	Pump Pressure (Bar)
Spray Gun	10 -15	2 - 2,5	2,5 - 3	
Airmix	5-10	09 - 12	0 - 2	50 - 120

#### **PRECAUTIONS**

Drying may be accelerated with hot air, flash-off 10 - 15 min, 30 - 40 min at 40 - 45 °C and 20 - 30 min cooling. The type and quantity of solvent recommended are a guide, it depends on the application system and the environmental conditions. It is recommended applying at temperature 20 - 25 °C and humidity of 45 - 75%. At lower temperatures drying time increases; at higter temperatures we recommended thinning with retardant products. Mix properly before using. After long periods of storage, always check homogeneity and stir well before use to eliminate possible sediment. Paint residues must be removed according to current regulations. With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS. Expiry date: 1 year (Stored between 5 - 35 °C)

### **ADDITIVES**

Action	ADD	Dosage %	Grams per 20 L can
Silicone contamination	980066 Additive Anti-silicone	5 Max	1000 Max

#### THE FIGURES IN THIS DOCUMENT SHOULD BE UNDERSTOOD AS A GUIDANCE AND NOT AS A SALES SPECIFICATION.

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26-09-2024\_Version-1