

700410

Esfera Outdoor Primer 410 Dark Walnut

Outdoor Water-Based Primer Dark Walnut

FEATURES

Properties:	Good moisturizing	Uniformity	Excellent durability
Recommended use:	Windows	Doors, Woodwork	En 335 hazard class 3
Application method:	Spray Gun	Paint brush	Flow coating
Recommended Hardeners:			
Recommended solvents:	Water		

AVAILABLE GLOSSES

TYPICAL PROPERTIES (25 °C)

Solids content (%)	10 - 13		
VOC content (%w)	4.78		

GENERAL FEATURES

Preparation			
Drying	60 min	Performance m2/L	8 - 15
Recoating	2 - 4 h		
Sanding	> 12 h		

SUBSTRATE PREPARATION

Sand the surface with 150-180 grit paper and make sure that the substrate is completely clean of dust, dry and free of any contaminant (silicone, grease, remains of varnish..)

APPLICATION ADVICE

The process recommended to obtain excelent durability results is to apply the primer and two coats of topcoat or one of sealer and one of topcoat
 Air renovation is necessary 3/4 times per hour in drying chambers.
 Always apply between 15-25 °C and 50-75% of relatibe humidity.

Application	% Thinner	Nozzles	Air Pressure (bar)	Pump Pressure (bar)
Spray Gun		2 - 2.5	3 - 4	

PRECAUTIONS

Mix properly before using.
 Paint residues must be removed according to current regulations.
 Avoid rain during the first hours and concrete or alkaline products splatters
 With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS
 Expiry date: 1 year (Storage between 5-35 °C)

ADDITIVES

Action	ADD	Dosage %	grams per 20 L can
Retarded Drying	980903 Retardant Additive	6% Maximum	
Antifoaming	980909 Antifoaming Additive	0.5 - 1	

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