

# TECHNICAL DATA SHEET

# 970150

# Converter PU White Topcoat 150 HG

#### White PU converter for manufacturing high gloss pigmented topcoat

FEATURES				
Properties:	Quick dying. High covering	Silky touch. Good extensibility.	Optimus base for pigmented paste. Non yellowing	
Recommended use:	Indoor furniture	Doors, kitchen and bathroom	Lacquer and tintometric system	
Application method:	Spray Gun	Airmix gun		
Recommended Hardeners:	190046 2:1	190004 2:1 for polishing		
Recommended solvents:	510101	520204 in summer	540414 with intense heat or high humidity. Anti-blushing	
AVAILABLE GLOSSES	'			
970141	10 - 12 % (60°)	970150 (190046 1:1 or 190004 2:1)	95 - 99 % (60°)	
970142	23 - 27 % (60°)			
970144	35 - 40 % (60°)			
970146	55 - 60 % (60°)			
TYPICAL PROPERTIES (25 °C)	1			
Supply Viscosity, DIN4 (s)	24 - 33	Density (kg/L)	1.280 - 1.320	
Mix Viscosity, DIN4 (s)	20 - 24	Resistividad mezcla (MOhm cm)	50 - 100	
Apply Viscosity, Din4 (s)	16 - 18	Solid content (%)	66 - 69	
Pot life (after thinning) (h)	4-6 (after thining)	VOC content (% weight)	33,1	
GENERAL FEATURES	,	<u> </u>		
Drying 120 g/m² at 25°C				
Dust -free drying of 120 g/m² (min)	30			
Touch-free drying of 120 g/m² (min)	60			
Stackable (h)	48			
	140-160			

### SUBSTRATE PREPARATION

Apply on PU, AC or UV sealer. It is advisable to apply on a white sealer, specially if using light or intense colours. Substrate must be properly sanded and sealed. Carry out last sanding with 800 - 1200 sand paper. Make sure the surface is clean of dust or any other contaminant (grease, silicone, etc.)

# APPLICATION ADVICE

If you have a tintometric sytem, use it and add the pigmented pastes directly and stir mechanically, but, if necessary, pigmented pastes can be manually added too.

Packing volume allows to add directly the pigmented pastes to the can and stir properly the mixture.

Once pastes have been added, the product acts like a typical pigmented PU sealer: hard, uniform matt, good extensibility, strong chemical resistance and nice touch.

Application	% Thinner	Nozzles (mm)	Air Pressure (bar)	Pump Pressure (bar)
Spray Gun	15 - 20	1,8 - 2	2.5-3	
Airmix	10 - 15	0,6 - 0,8	1.5 - 3	2 - 3

#### **PRECAUTIONS**

Mlx properly before using.

We recommend to apply at 15 - 25  $^{\circ}\text{C}$  and 50 -75% relative humidity.

Paint residues must be removed according to current regulations.

With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS

Expiry date: 1 year (stored at 5-35°C)

#### ADDITIVES

Action	ADD	Dosage %	grams per 20 L can
Anti-Silicone Additive	980066 Anti- Silicone Additive 066	5% max	1000 max

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